Amendments to and Listing of the Claims:

Please *amend claims 29 and 38-39*, all without prejudice, as shown below in the following listing of all claims ever presented. The following listing of claims replaces all prior versions thereof.

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1-28. (Canceled)

- 29. (Currently Amended) A tantalum film disposed on a silicon substrate, the film having a single crystal microstructure characterized by an x-ray diffraction peak at $2\theta=55^{\circ}$ and characteristic (100) spot diffraction pattern and having no grain boundaries an absence of large angle boundaries.
- 30. (Previously Presented) The tantalum film according to claim 29, wherein the tantalum is α -tantalum.
- 31. (Previously Presented) The tantalum film according to claim 29, having a resistance of 15-30 $\mu\Omega$ cm.
- 32. (Previously Presented) The tantalum film according to claim 29, having a net diffusion distance of less than 10 nm after annealing with copper at a temperature between 650°-750° C for 1 hour.
- 33. (Previously Presented) The tantalum film according to claim 29, wherein the tantalum is α -tantalum and the film has a resistance of 15-30 $\mu\Omega$ cm and a net diffusion distance of less than 10 nm after annealing with copper at a temperature between 650°-750° C for 1 hour.

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- 34. (Previously Presented) A tantalum film having an amorphous microstructure characterized by a diffuse x-ray diffraction peak at 2θ =30-35° and a diffuse ring in the electron diffraction pattern and having no grain boundaries.
- 35. (Previously Presented) The tantalum film according to claim 34, having a resistance of 250-275 $\mu\Omega$ cm.
- 36. (Previously Presented) The tantalum film according to claim 34, having a net diffusion distance of less than 10 nm after annealing with copper at a temperature between 650°-750° C for 1 hour.
- 37. (Previously Presented) The tantalum film according to claim 34, having a resistance of 250-275 $\mu\Omega$ cm and a net diffusion distance of less than 10 nm after annealing with copper at a temperature between 650°-750° C for 1 hour.
- 38. (Currently Amended) A microelectronic device having a silicon substrate, a tantalum film deposited on the silicon substrate and a copper layer disposed on the tantalum film, wherein the tantalum film has a single crystal microstructure characterized by an x-ray diffraction peak at $2\theta=55^{\circ}$ and characteristic (100) spot diffraction pattern and having-no grain-boundaries an absence of large angle boundaries.
- 39. (Currently Amended) A microelectronic device having a silicon substrate, a tantalum film deposited on the silicon substrate and a copper layer disposed on the tantalum film, wherein the tantalum film has a single crystal amorphous microstructure characterized by a diffuse x-ray diffraction peak at $2\theta=30-35^{\circ}$ and a diffuse ring in the electron diffraction pattern and having no grain boundaries.

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- 40. (Previously Presented) The device of claim 38, wherein the device has a buffer layer of TiN or TaN deposited between the silicon substrate and said tantalum film.
- 41. (Previously Presented) The device of claim 39, wherein the device has a buffer layer of TiN or TaN deposited between the silicon substrate and said tantalum film.